



# Well-Mix HP

## High Range Water Reducing Plasticizer

### Description

**Well-Mix HP** is a high range water reducing admixture based on modified Naphthalene sulphonate product.

It may be added to the concrete at the job site or at the ready mix concrete plant. No chloride is used in its formulation, consequently, it is recommended for pre-stressed concrete.

It produces self compacting concrete and can also be used to produce water-proofed concrete.

**Well-Mix HP** conforms to specification prescribed in IS 9103 & ASTM C - 494 Type A & F.

### Characteristics

Colour	Amber brown	Specific Gravity	1.15 ± 0.02
Ph	7 – 8	Chloride Content	Nil

### Application

- High performance concrete.
- Highly slump, flow able concrete Flowing concrete.
- Ready mix concrete.
- Heavily reinforced concrete.
- Pumping concrete.

### Advantages

- Produces low water cement ratio.
- Aids in concrete placement and reduces labour cost.
- Substantial improvement in workability without increased water or the risk of segregation.
- Remarkable increase in both early and ultimate strengths.
- Improved durability, density and impermeability with better surface finish.
- Produces dense concrete and hence improves waterproofing characteristics.
- Chloride free.

### Application Methodology

- Add **Well-Mix HP** to the dosing water. It should not come into contact with dry cement.
- Charge all concrete material in the proper order into the mixer with about 70% of the mixing water and mix for three minutes.
- Add the rest quantity of water with admixture to obtain the required slump and mix for three additional minutes.
- **Well-Mix HP** is compatible with other admixture; however each admixture should be Added to the mix separately.

When **Well-Mix HP** is used with an air entraining agent then the dosage rate of the air entraining agent should be reduced. **Well-Mix HP** may react with the air entraining agent

Increasing its air producing efficiency.

Compatible with all types of Portland cement including SRC (Sulphate Resistance Cement) and not compatible with high alumina cement.

### **Dosage**

1 – 2 % by weight of cement. Do not allow overdosing. Due to overdosing setting time will be extended rigorously. It is advisable to carry out a trial to establish the exact & optimal dosage rate depending upon set retardation required.

### **Health & Safety**

- **Well-Mix HP** is non-toxic.
- Any splashes on the skin should be washed immediately with water.
- Splashes on the eyes should be washed immediately with water and seek medical advice.

### **Packing**

Available in 250 Kg drums.

### **Storage**

Store in a cool dry place under a shed away from heat.

### **Shelf Life**

12 months in original sealed condition.

#### **Well Knit's Businesses**

**Protective / Anti-Corrosive Coating Product  
Admixtures / Grouts / Sealants & Additives  
Other Chemical Product**



**Well Knit Chemical**

**Mo.+91 97562 07683 , 70377 95299**

Plot No.64, Shri Krishna Industrial Estate Moja nougaon

Sonkh Road Mathura (UP) 202001

**Email:** [Wellknit\\_chem@outlook.com](mailto:Wellknit_chem@outlook.com)

**Website:** [www.wellknitchemical.com](http://www.wellknitchemical.com)

